## ADVANCE ADAPTERS, INC.

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## P/N: AS-0220

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## 1 5/8" JEEP & FORD TRANSFER CASE SPACER ADAPTER

## IN HOUSE INSTRUCTIONS

No.	Qty.	Part No.	Description
1.	1	51-0220	1-5/8" SPACER ADAPTER
2.	6	723766	3/8"-16 X 2" S.H.C.S.

This 1-5/8" spacer adapter is used when a transmission shaft is too long or the transfer case input is too shallow. The spacer has a stock Jeep or Ford circular bolt pattern. This bolt pattern is not symetrical and will only line up with your transfer case or adapter in one rotation. So you must rotate the spacer until all of the holes line up. This casting has 6 counter sunk holes that would bolt this adapter to your transfer case, and 6 taped holes for either studs or bolts to couple to your transmission. We have provided new socket head bolts for this adapter. These fasteners should be installed with Loctite. The studs or bolts for the transmission should be with the kit that you ordered or your stock bolts. **Note:** This adapter will rotate the transfer case 10 degrees clockwise.

**SPECIAL NOTE:** The components packaged in this kit have been assembled and machined for specific types of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand the modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This Instruction Sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque vales, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.