

JEEP T15 3 SP. TRANS 1972-75 & T14 6 CYL. TO CHEVY & BUICK ENGINES

KIT CONSISTS OF:

<u>No.</u>	<u>Qty</u>	<u>Part No.</u>	<u>Description</u>
1.	1	711509	ADAPTER CASTING
2.	1	716046	BEARING RETAINER
3.	1	716168	PILOT BUSHING (.750" I.D.)
4.	4	723119	S.H.C.S. 5/16"-18 x 1-1/4" LONG

OPTIONAL ITEMS:

<u>Qty</u>	<u>Part No.</u>	<u>Description</u>
1	716176	CLUTCH REL. ARM

INSTALLATION INSTRUCTIONS:

These transmissions were normally used with the Jeep 304 V8 engines. They were found in vehicles 1972-75 and have the same bolt pattern as the T14 and T86 transmissions. This kit is also used on Jeep T14 transmissions that were coupled to the straight 6 cylinder and had a 8.375 input stick out length. Note the T14 does have a smaller front bearing retainer index diameter than the T15, so you will also need our index ring P/N 716089 when using this kit on a T14 transmission.

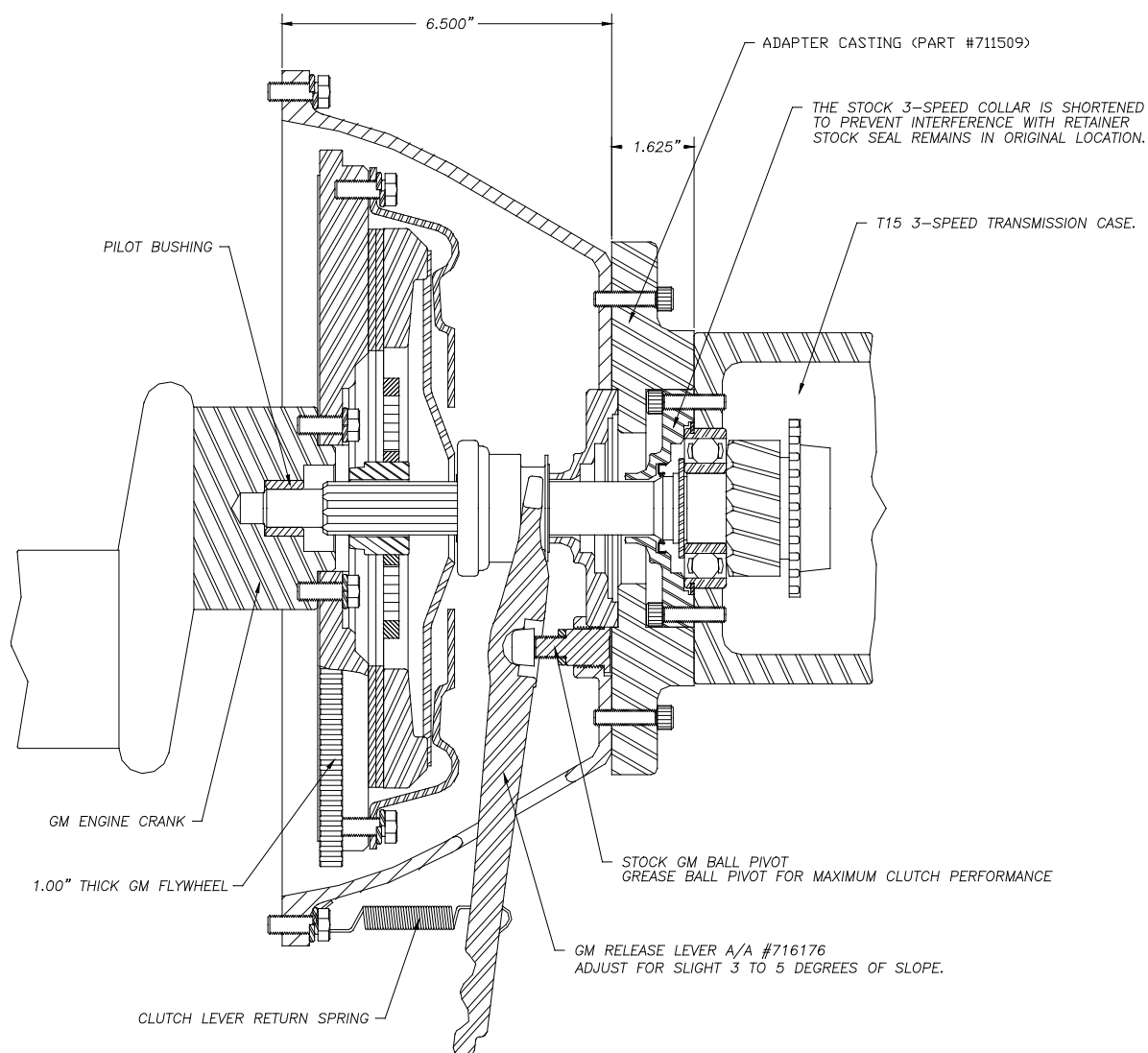
1. Install pilot bushing into the engine crank shaft.
2. Remove the bearing retainer from the front of the 3 speed transmission and cut the snout off as illustrated to an overall length of 1-3/4". Make sure the seal is not damaged and then reinstall the retainer back onto the front of the transmission. Make sure the gasket has not been damaged.
3. The following Chevy parts will be necessary:

Clutch Release Bearing (AA Part No. N1430)
Clutch Release Lever (AA Part No. 716176)
Pressure Plate 11" (AA Part No. CF165552)
Clutch Disc with 1-1/8"-10 (AA Part No. 383735)
Flywheel
Bellhousing with small index diameter of 4.686"

4. Bolt the new bearing retainer to the front of the adapter housing using the 4 bolts supplied.
5. Bolt the adapter plate to the new bellhousing.
6. Bolt the transmission to the adapter plate using the original bolts.

SPECIAL NOTE: The components packaged in this kit have been assembled and machined for specific type of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.

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