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P/N: 911349

SATURN OVERDRIVE ASSEMBLY

KIT CONSISTS OF: 911349

No.	Qty	Part No.	Description
1	1	911108	O -RING SEAL early units and original Warn
2	1	911131	GASKET BODY
3	1	911107	SEAL FOR SHIFT SHAFT seal was used up to 2/15/2026
4	5	723750	SEAL WASHER 3/8
5	1	911137	O -RING SEAL - 122
6	1	911130	GASKET-BODY COVER
7	1	911336	GASKET BEARING CAP
8	1	911104	SEAL-X-RING SEAL SATURN SHIFT SHAFT Units serial 25001 and higher

Gaskets should be installed without silicone. There are three different seals that have been used on the shift rail. Use the one to fit your application and discard the additional ones.

SPECIAL NOTE: The components packaged in this kit have been assembled and machined for specific type of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.

SATURN OVERDRIVE PARTS LIST

PART NO.	QTY REQ.	DESCRIPTION
911043	1	HEX NUT
911067	2	BRASS SYNCHRO-RING
911069	3	SYNCHRO DOG
911071	3	SYNCHRO SPRING
911078	1	SHIFTER SLIDER RING
911088	1	O'BRIAN'S 4WD BOWL GEAR
911090	4	PIN, PLANETARY GEAR
911091	2	NEEDLE BEARING
911092	1	26-TOOTH GEAR
911093	1	29-TOOTH GEAR
911094	2	THRUST RACE
911095	1	THRUST WASHER
911096	1	31-TOOTH GEAR
911097	1	27-TOOTH GEAR
911098	1	TERA LOW BOWL GEAR
911099	2	NEEDLE BEARING
911100	2	THRUST WASHER
911103	1	SHIFTER FORK
911104	1	Shift rail seal case 250001 & newer
911105	1	SPRING, SHIFT DETENT
911106	1	SHIFT DETENT BALL
911107	1	SHIFT RAIL SEAL NEW STYLE
911108	1	SHIFT RAIL O-RING SEAL
911109	1	SPACER WASHER
911130	1	GASKET CASE
911131	1	GASKET BODY
911133	1	OIL SCOOP
911137	1	O-RING
911143	1	NEEDLE BEARING
716453	2	RETAINER RING SUN GEAR BEARING
911236	1	SPECIAL SNAP RING
911313	1	ROLLER BEARING
911316	4	THRUST WASHER
911326	1	BEARING CAP
911328	1	CASE COVER
911330	1	6 SPLINE SHAFT
911334	1	SPACER WASHER
911336	1	GASKET CAP
911337	1	STATIONARY MEMBER
911338	4	14-TOOTH GEAR
911341	8	THRUST WASHER
911342	8	NEEDLE BEARING STRIP
911346	1	DRIVE MEMBER
911731	1	DRIVE NUT
911731-S	1	SPECIAL METRIC DRIVE NUT
911806	1	LOCKWASHER
911838	1	RETAINER RING
912388	1	ROLL PIN
913296	1	SHIFTER SHAFT
913297	1	SHIFTER GUIDE PIN
914231	2	SOCKET HEAD SCREWS 6-32 X 1/4
914232	1	PLANET HUB ONLY-6 SPLINE
914384	1	PLANET HUB ONLY-10 SPLINE (T14)
914384-S	1	PLANET HUB ONLY SPECIAL 10 SPL.
914862	1	CAP SCREW SHIFTER
915132	1	COTTER PIN
915204	1	SATURN CASE
916779	1	SNAP RING/PLAN HUB
919866	1	RETAINING RING PLANET PINS
919869	1	RING OIL SLINGER

COMPONENT ASSEMBLY KITS

911349	SEAL AND GASKET KIT KIT INCLUDES ALL GASKET SEALS & SEAL WASHERS
912821	THRUST BEARING KIT KIT INCLUDES: (2) 911099 (2) 911094 (2) 911100
918963	4-PC PLANETARY GEAR SETS KIT INCLUDES: (8) 911341 (8) 911342 (4) 911316 (4) 911090 (4) 911338
911362	SPLINED SHAFT KIT KIT INCLUDES: (1) 911043 (1) 915132 (1) 911143 (2) 716453 (1) 911330
911317	SYNCHRO RING SERVICE KIT KIT INCLUDES: (2) 911067 (3) 911069 (3) 911071
911318	SYNCHRO ASSEMBLY KIT KIT INCLUDES: (2) 911067 (3) 911069 (3) 911071 (1) 911078 (1) 911346
911223	26 TOOTH PLANETARY HSG. KIT KIT INCLUDES: (1) 911092 (2) 911091 (1) 919869
911224	29 TOOTH PLANETARY HSG. KIT KIT INCLUDES: (1) 911093 (2) 911091 (1) 919869
911837	PLANETARY ASSEMBLY (6 SPL.) KIT INCLUDES: (1) 914232 (4) 911090 (1) 911095 (1) 911137 (4) 911316 (4) 911338 (8) 911341 (8) 911342 (1) 911731 (2) 919866 (1) 916779 (1) 911143

911839 -
PLANETARY ASSY. (T14 10 SPL.)
911840 -
PLANETARY ASSY. (METRIC 10 SPL.)
THESE KITS INCLUDE THE SAME PARTS AS 911837