

## Bellhousing Index Ring

### **KIT CONSISTS OF:**

<b><u>No.</u></b>	<b><u>Qty</u></b>	<b><u>Part No.</u></b>	<b><u>Description</u></b>
1	1	716078-A	Aluminum index ring
2.	4	723122	5/16" Flat Washers

This is a index ring for GM 4.686" front bearing retainers increasing the diameter to fit the larger GM bellhousing 5.125" index.

The ring is a tight fit to the retainer. The easiest way to install is to heat up the aluminum retainer which will increase it's size and allow it to slip over the transmission front retainer, once cooled it will return to the proper size. We have supplied 4 washers that can be installed on the front bearing retainer bolts, these will retain the ring from vibrating loose and falling out of the index.

On GM transmissions the retainers are thinner and the ring sticks out past the bolts, you can modify the ring to use the washers or we suggest using a Loctite 638 sleeve retainer.

**SPECIAL NOTE:** The components packaged in this kit have been assembled and machined for specific type of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.