

ADVANCE ADAPTERS INC.

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P/N: 716834 & 6835

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STEERING SPUD SHAFTS

KIT CONSISTS OF: (716834-30 Power or Manual boxes)

No.	Qty	Part No.	Description
1.	1	716834-30B	.730" 30 SPLINE FEMALE SHAFT
2.	1	716814	CLAMP
3.	1	723703	NYLON LOCK NUT
4.	1	723725	3/8"-16 x 2" BOLT

KIT CONSISTS OF: (716834-36 Manual box only)

No.	Qty	Part No.	Description
1.	1	716834-36B	.730" 36 SPLINE FEMALE SHAFT
2.	1	716814	CLAMP
3.	1	723703	NYLON LOCK NUT
4.	1	723725	3/8"-16 x 2" BOLT

KIT CONSISTS OF: (716835 Power box only)

No.	Qty	Part No.	Description
1.	1	716835-BLK	.800" 36 SPLINE FEMALE SHAFT
2.	1	716814	CLAMP
3.	1	723703	NYLON LOCK NUT
4.	1	723725	3/8"-16 x 2" BOLT

The steering spud shafts come equipped with a male 1" double D.

The male double D provides an excellent yoke connection to the universal yoke. The female splines to the steering box allows the steering system to be rotated in small increments during installation to properly align or phase the steering system. Once the steering is set, tighten set screws to mark the shaft. Remove yoke and drill the set point on the shaft. When installing the universal joint, set screws are tightened into the countersink mark, then tighten the jam nut and the shaft will not move. We recommend the use of Loctite.

These spud shafts are **not** designed to be used with the Spice splined yoke that uses a through bolt.

The clamp should be installed over the spud shaft and tightened once the spud shaft is installed on the steering box. Make sure the clamp has the proper clearance around the front cross member, 360 degrees.

SPECIAL NOTE: The components packaged in this kit have been assembled and machined for specific type of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.